

# NORD LAQUE POLYESTER 210 SPRAY

## Product Description

Nord Laque Polyester 210 is a thixotropic and accelerated polyester lacquer. It is recommended for finishing models. This product has a very nice surface appearance, and an excellent gloss.

## Physical Properties of Uncured Gelcoat (SV version)

Brookfield Viscosity 23°C-sp5-Poise- 5rpm	ISO 2555	110-170
Specific gravity at 23°C	ICON012	1.10-1.16
Solid Content - %	ICON003	64-66
Storage stability 20°C- months	-	3

## Reactivity

Gel Time at 23°C 2 % MEKP (M50) on 100g-minutes	ICON002	10
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## Viscosity & Gel time versions available

	NA	06	10	15	25
LV	X	X	X	X	X
SV	✓	X	✓	X	✓
HV	X	X	X	X	X

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## Application & Specificities

Recommendations before use	Application temperature between 18-25°C. Homogenize the product.
Substrate preparation	The base to spray on should be dried, de-greased and free from dust.
Recommendations during use	1,25 - 2,5% Methyl Ethyl Ketone (MEKP). Mix the catalyst well. Apply with a cup gunsprayer: nozzle 1.75 or 2.5 and at a maximum pressure of 4 bars. Reference: Gravity Pistol AC 15G by CMS It is possible to dilute the product with 2-4% ethyl acetate or acetone to improve the spray application. For best results, we recommend using Nord Laque 210 with the primer Nord Appret 230.
Thickness	Apply 400-500µm of wet in several fine passes. Avoid excess thickness.
Colours available	White, Grey, Black
Sanding	After 24 hours minimum at ambient temperature (18-25°C), with a 240-grade sanding paper, next decrease to 320,400,600,800 type ABRANET, then 1000 type ABRALON (sold by CMS)
Polishing	Using polishing pastes Profile 100,300 and then 500 made by Farécla and marketed by CMS. For a final, ultra brilliant finish it is best to use Profile Glaze from Farécla.

## Stockage

The product must be stored in its original closed packaging at a temperature between 15°C and 25°C, away from direct sunlight.

It is the responsibility of the customer to ensure that the product is used in good conditions before the use by date mentioned on the keg.

The product is subject to the Highly Flammable Liquids Regulations.

Please follow the MSDS of this product in order to make sure the operators wear the appropriate personal protective equipment during usage of the product.

*All these results were obtained from our internal laboratory tests. Results given in this document are indicative and, to the best of our knowledge, are reliable but cannot be taken as liability. We cannot endorse any responsibility for parts manufactured with this product.*