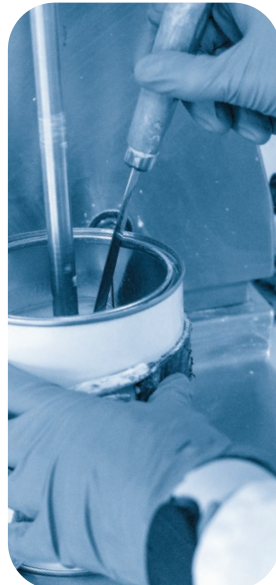
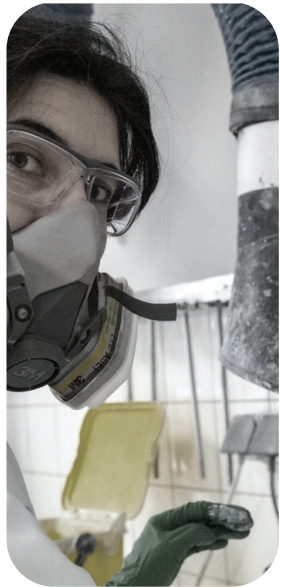


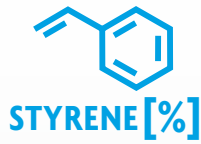
# NORD COMPOSITES



Producer and formulator  
**Gel coats & top coats**



# GEL COATS



## CORE RANGE

### INDUSTRIAL

GEL COAT 128

GEL COAT 121

25 - 30

Industrial gel coat for cost efficient applications and/or for the production of parts to be sanded.

### ISO

GEL COAT 188

GEL COAT 181

28 - 45

General purpose gel coat, good aging behavior.

Antifungal

GEL COAT 8100

-

 ≤ 22

Good UV resistance.

GEL COAT 8120

-

 ≤ 22

Good thermal shock resistance.

NF EN 14688  
Bacteriostatic

### ISO PNG

GEL COAT 165

-

35 - 40

Gel coat for making RTM parts, stays tacky for 12 hours. Good UV and hydrolysis resistance.

GEL COAT 782

GEL COAT 782

35 - 40

Very good thermal shock resistance. Recommended for dark colors.

GEL COAT 795

GEL COAT 794

30 - 36

Resistance to water treatment products. Very good UV and hydrolysis resistance. Very good thermal shock resistance. Exists in bacteriostatic version (AB)

NF EN 14688  
Bacteriostatic

GEL COAT 860

-

30 - 35

Translucent gel coat. Very good thermal shock resistance.

SUNCOAT 900

SUNCOAT 900

 20 - 30

Gel coat for making exterior parts. Very good UV and yellowing resistance

GEL COAT 8140

GEL COAT 8140

 ≤ 22

Resistance to water treatment products. Very good UV and hydrolysis resistance.

GEL COAT 8145

GEL COAT 8145

 ≤ 22

Very good thermal shock resistance.

NF EN 14688

### VE

-

GEL COAT 250

40 - 45

Epoxy adhering gel coat. Possibility of adding 2-3% acetone to obtain a sprayable version.

GEL COAT 297

GEL COAT 296

40 - 55

High chemical resistance gel coat. Available in HRA or corundum version for tool edges reinforcement.



## FIRE RETARDANT

### ISO

GEL COAT 184

GEL COAT 184

15 - 20

M1F1\*  
OMI floor\*

GEL COAT 185

GEL COAT 185

25 - 30

Good UV resistance.  
Exists in bacteriostatic version (AB)

M1F2\*  
CLASS 1\*  
Bacteriostatic

### ISO PNG

GEL COAT 199

GEL COAT 199

30 - 35

Good thermal shock resistance.

V0\*  
M2F1\*  
CLASS 2\*  
S4SR2ST2\*

GEL COAT 886

GEL COAT 886

10 - 25

HL2 R1-R7\*  
OMI Floor\*  
BS2D0\*

## TOOLING

### ISO

GEL COAT 201

GEL COAT 200

40 - 46

Polyester tooling gel coat.

-

-

### VE

GEL COAT 207

GEL COAT 206

34 - 40

VE tooling gel coat.  
Very good mechanical and thermal resistance.  
High gloss.

-

GEL COAT 208

-

38 - 44

VE gel coat recommended for repairing tools.

-

## MODELS

### DIRECT GLOSS RESIN

NORD APPRET 230

-

20 - 25

Polyester primer for making models.  
Good adhesion to NCL809 and  
good filling properties.

-

NORD LAQUE 210

-

25 - 30

Polyester lacquer for finishing models.  
Very nice surface appearance, excellent gloss.

-

\*With corresponding resin

# TOP COATS



## CORE RANGE

### ORTHO

TOP COAT 741

-

30 - 35

Self-levelling floor top coat.

-

-

TOP COAT 8280

LOW  
STYRENE  
CONTENT

14 - 18

Floor top coat.

-

### ORTHO ISO

-

TOP COAT 933

27 - 32

Roofing top coat.

-

-

TOP COAT 933 FR

30 - 35

Fire retardant roofing top coat.

<sup>B</sup>ROOF<sup>(t4)</sup>

### ISO

TOP COAT 921

-

30 - 35

Floor top coat.  
Good aging behavior.

-

\*With corresponding resin



#### Nord Composites France

Z.A. route d'Amiens  
80890 Condé-Folie • FRANCE  
Tel. : +33 3 22 31 57 57

#### Nord Composites UK

Tel. : +44 121 505 4967

#### Nord Composites Italia

Tel. : +39 0481 490411

#### Nord Composites China

Tel. : +86 21 3220 0966

#### Nord Chips Products

Tel. : +44 191 234 4594

#### Composites Machines Systèmes

Tel. : +33 5 49 65 29 76

[www.nord-composites.com](http://www.nord-composites.com)